

1 **Abstract**

2 This invention relates to a corrosion inhibiting composition comprising (a) an aliphatic
3 amine, (b) an azole selected from the group consisting of (1) tolyltriazole, (2)
4 benzotriazole, and (3) mixtures thereof, and (c) a benzoate. The compositions are
5 particularly useful in inhibiting the corrosion of metal equipment, particularly
6 equipment made from cast iron and aluminum, and more particularly, engine blocks that
7 have been subjected to water flushing. The invention also relates to a process for
8 inhibiting corrosion, particularly the vapor phase corrosion of metal equipment.

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